RS232 to RS422 Conversion Kit
Part Number 1508-055

Wiring Instructions

- Transmit Data terminals A and B connect to Receive Data terminals A and B respectively and are twisted.
- Receive Data terminals A and B connect to Transmit Data terminals A and B respectively and are twisted.
- GND wire is not twisted with any other wires.
- +12 VDC terminal is not used.
- Set all switches on the back of the USB Adapter to the LEFT.
- CAT 5 Wire is not supplied.

Notes
This assembly will only work with the Remote Account manager software version 6.0 or later.
1833, 1834, 1835, and 1837 circuit boards must be REV I or higher.
1838 circuit board must be REV H or higher.

DOORKING, INC., INGLEWOOD, CA 90301
Title: RS232 to RS422 Assembly
Wiring Instructions
Date: 11/07 Deg. No. 1815-706 Rev. B